

MATERIAL SAFETY DATA SHEET

DEAHEUNG CHEMICAL CO., LTD. www.dhcbond.co.kr



| Product Name | DH-2000(고) NEW |
|--------------|----------------|
| FIGUUCEName | |

| . Product and Company Identification | |
|---|--|
| A. Product Name | DH-2000(고) NEW |
| B. Recommended use of the chemical an | |
| - Recommended use of the chemical | Use of the PVC film (interior film) bonding, as a primer. |
| - Restrictions on use of the product | Do not use for purposes other than adhesive. |
| C. Manufacturer/Supplier/Distributor Infor | |
| - Name | DAEHEUNG CHEMICAL CO., LTD. |
| – Address | 68, Sandan-ro 64beon-gil, Pyeongtaek-si, Gyeonggi-do, Korea |
| Emergency phone number | 82-31-668-1424 |
| | |
| 2. Hazards identification | |
| A. Hazard Risk Classification | Skin sensitization : category 1 |
| | |
| B. Label elements including precautional - Symbol | ry statements |
| - Symbol | |
| - Symbol - Signal Word | Warning |
| Symbol Signal Word Hazard·Risk Statement | |
| Symbol Signal Word Hazard·Risk Statement Precautionary Statement | Warning H317 May cause an allergic skin reaction |
| - Symbol - Signal Word - Hazard·Risk Statement | Warning H317 May cause an allergic skin reaction P261 Avoid breathing dust/fume/gas/mist/vapours/spray |
| Symbol Signal Word Hazard·Risk Statement Precautionary Statement | Warning H317 May cause an allergic skin reaction P261 Avoid breathing dust/fume/gas/mist/vapours/spray P272 Contaminated work clothing should not be allowed out of the workplace |
| Symbol Signal Word Hazard·Risk Statement Precautionary Statement Prevention | Warning H317 May cause an allergic skin reaction P261 Avoid breathing dust/fume/gas/mist/vapours/spray P272 Contaminated work clothing should not be allowed out of the workplace P280 Wear protective gloves/protective clothing/eye protection/face protection |
| Symbol Signal Word Hazard·Risk Statement Precautionary Statement | Warning H317 May cause an allergic skin reaction P261 Avoid breathing dust/fume/gas/mist/vapours/spray P272 Contaminated work clothing should not be allowed out of the workplace P280 Wear protective gloves/protective clothing/eye protection/face protection P302+P352 IF ON SKIN: Wash with soap and water |
| Symbol Signal Word Hazard Risk Statement Precautionary Statement Prevention | Warning H317 May cause an allergic skin reaction P261 Avoid breathing dust/fume/gas/mist/vapours/spray P272 Contaminated work clothing should not be allowed out of the workplace P280 Wear protective gloves/protective clothing/eye protection/face protection P302+P352 IF ON SKIN: Wash with soap and water P321 Specific treatment |
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C. Other Hazard Risk which are not included in the classification criteria (e.g. dust explosion hazard)

| | WATER | EVA | ROSIN | EMULSION |
|------------|-------|-----|-------|-------------------|
| Health | 0 | 1 | 2 | No data available |
| Fire | 0 | 1 | 1 | No data available |
| Reactivity | 0 | 0 | 0 | No data available |

3. Composition/Information on ingredients

| Chemical Name | Other name | CAS number | Content(%) |
|--------------------------------------|--|------------|------------|
| ETHYLENEVINYL ACETATE COPOLYMER | EVA; | 24937-78-8 | 10~20 |
| ROSIN: ESTER WITH 1,2,3-PROPANETRIOL | FORAL 85; | 8050-31-5 | 30~40 |
| EMULSION | COPOLYMER OF STYRENE AND 1,3- BUTADIENE | 70857-14-6 | 10~20 |
| WATER | DIHYDROGEN OXIDE; | 7732-18-5 | 30~40 |

4. First aid measures

| A. Eye contact | Immediately flush eyes with plenty of water for at least 20 minutes. |
|-----------------|--|
| | Get medical attention if irritation develops or persists. |
| B. Skin contact | For skin contact, wash thoroughly with soap and water for at least 20 minutes. |
| | Remove and isolate contaminated clothing and shoes. |
| | Completely decontaminate clothing, shoes, and leather goods before reuse. |
| | Get medical attention if irritation develops or persists. |
| C. Inhalation | Seek emergency medical attention. |
| | Move to fresh air. |
| | If not breathing, give artificial respiration. |
| | If breathing is difficult, give oxygen. |
| D. Ingestion | Do not give an unconscious person anything by mouth. |
| | Get medical attention if irritation develops or persists. |

| . Fire-Fighting measures | | |
|---|---|--|
| A. Suitable (and unsuitable) extinguishing media | Small fires : Dry sand, dry chemical, alcohol foam, water spray, normal foam, $\rm CO_2$ (Suitable extinguishing media) | |
| | Large fires : water spray, nomal foam (Suitable extinguishing media) | |
| | pulsed infusion (Unsuitable extinguishing media) | |
| B. hazards arising from the chemical (e.g. | Containers may explode when heated. | |
| nature of any hazardous combustion products) | Some of these materials may burn, but most do not ignite readily. | |
| | Inhalation of the substance may be harmful. | |
| C. Special protective equipment and | Cool containers with water spray until well after the fire is out. | |
| precautions for fire-fighters | Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank. | |
| | Stay away from the ends of tanks. | |
| | Avoid inhalation of material or combustion by-products. | |
| | Move containers from fire area if you can do it without risk. | |
| | Dike far ahead of liquid spill for later disposal. | |
| | | |
| | | |
| 6. Accidental release measures | | |
| A. Personal precautions, protective | Avoid breathing dust/fume/gas/mist/vapours/spray | |

| A. Personal precautions, protective | Avoid breathing dust/fume/gas/mist/vapours/spray |
|-------------------------------------|--|
| equipment and emergency procedures | ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). |
| | Stop leak if you can do it without risk. |
| | Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. |
| | Cover with DRY earth, DRY sand or other non-combustible material followed with plastic sheet to minimize spreading or contact with rain. |

| B. Environmental precautions and protective procedures | Soak up with inert absorbent material(e.g. sand, silica gel, acid binder, universal binder, sawdust). | |
|--|---|--|
| C. Methods and materials for containment | Wash contaminated property(e.g. automobiles) quickly before the material dries. | |
| and cleaning up | Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. | |
| | Use clean non-sparking tools to collect absorbed material. | |
| | Dike far ahead of liquid spill for later disposal. | |
| | | |
| | | |
| 7. Handling and storage | | |
| A. Precautions for safe handling | Store at room temperature. (Above 10°C) | |
| | After use, Should be sealed to prevent the surface film. | |
| | Wash thoroughly after handling. | |
| | All equipment used when handling the product must be grounded. | |
| | Keep cool. Protect from sunlight. | |
| B. Conditions for safe storage (including any | Store at room temperature. don't be frozen. | |
| incompatibilities) | Store in closed containers | |

Store in closed containers.

 $\label{eq:prevent_inequality} Prevent \ inoculation \ with \ microorganisms. \ Minimize \ exposure \ to \ air.$

Do not eat, drink or smoke when using this product.

8. Exposure controls & personal protection

A. Control parameters (e.g. occupational exposure limit values, biological limit values)

| Occupational exposure limit values | | |
|------------------------------------|-------------------------------------|--|
| Ethylene-vinyl acetate copolymer | | No data available |
| | Water | No data available |
| | Rosin | No data available |
| | Emulsion | No data available |
| | ACGIH limit values | |
| | Ethylene-vinyl acetate copolymer | No data available |
| | Water | No data available |
| | Rosin | No data available |
| | Emulsion | No data available |
| | Biological limit values | |
| | Ethylene-vinyl acetate copolymer | No data available |
| | Water | Not Applicable |
| | Rosin | No data available |
| | Emulsion | No data available |
| | B. Appropriate engineering controls | Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. |
| | C. Personal protective equipment | |
| | - Respiratory protection | wear suitable respiratory protective equipment. |
| | - Eye protection | Wear chemical safety goggles. |
| | - Hands protection | Use appropriate chemical protective gloves when handling. |
| | Body protection | Wear protective clothing. |
| | - Hygienic notice | Install wash facilities near the workplace. (10% NaOH) |
| | | |

9. Physical and chemical properties

| 9. Physical and chemical properties | |
|--|---|
| A. Appearance | |
| Physical state | Viscous liquid |
| Color | White |
| B. Odour | Synthetic resin odour |
| C. Odour threshold | No data available |
| D. pH | 6~8 |
| E. Melting point/freezing point | Not Applicable |
| F. Initial boiling point and boiling range | Above 100 °C |
| G. Flashing point | Not Applicable(Water base adhesive) |
| H. Evaporation rate | No data available |
| I. Flammability(solid, gas) | No data available |
| J. Upper/lower flammability or explosive limits | Not Applicable |
| K. Vapor pressure | No data available |
| L. Solubility | Dispersible in water |
| M. Vapor density | Above 1.0 |
| N. Relative density | 1.0 ~ 1.1 |
| O Partition coefficient:n-octanol/water | No data available |
| P. Auto-ignition temperature | Not Applicable |
| Q. Decomposition temperature | No data available |
| R. Viscosity | 2,000 ~ 2,400 cps |
| S. Formula mass | No data available |
| 10. Stability and reactivity | |
| A.Chemical stability and possibility of hazardous reactions | Stable under normal conditions |
| Hazardous reactions | Containers may explode when heated. |
| | Inhalation of the substance may be harmful |
| | Non-flammable, the substance itself is not burned but decomposes on heating and may cause corrosive / toxic fumes |
| B. Conditions to avoid | Avoid the fire, spark, flame, UV, X-RAY and other ignition sources |
| C. Incompatible materials | Irritant, toxic gas |
| | Flammable materials |
| | Water reactive materials |
| D. Hazardous decomposition products | Fire may produce irritating, corrosive and/or toxic gases. |
| 11. Toxicological information | |
| A. Information on the likely routes of | No data available |
| B. Health hazards information | |
| Acute toxic | |
| Oral | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | LD50 90000 mg/kg Rat (LD50 > 90 ml/kg (Rat)) |
| Rosin | LD50 > 2000 mg/kg Rat |
| Emulsion | No data available |
| Dermal | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | No data available |
| Rosin | No data available |
| Emulsion | No data available |
| | |

| Inhalation | No data available |
|---|--|
| Ethylene-vinyl acetate copolymer Water | No data available No data available |
| | No data available |
| Rosin | No data available |
| Emulsion | |
| Skin Corrosion/Irritation | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | Not Applicable |
| Rosin | Skin irritation with rabbit results in moderate irritation.(GLP : yes) |
| Emulsion | No data available |
| Serious eye damage/eye irritation | N |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | Not Applicable |
| Rosin | Skin irritation with rabbit results in moderate irritation.(GLP : yes) |
| Emulsion | No data available |
| Respiratory sensitization | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | Not Applicable |
| Rosin | No data available |
| Emulsion | No data available |
| Skin sensitization | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | Not Applicable |
| Rosin | Negative test results using guinea pig(GLP : yes) |
| Emulsion | No data available |
| Carcinogenicity | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | No data available |
| Rosin | No data available |
| Emulsion | No data available |
| IARC | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | No data available |
| Rosin | No data available |
| Emulsion | No data available |
| OSHA | |
| Ethylenevinyl acetate copolymer | No data available |
| Water | No data available |
| Rosin | No data available |
| Emulsion | No data available |
| ACGIH | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | No data available |
| Rosin | No data available |
| Emulsion | No data available |
| NTP | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | No data available |
| Rosin | No data available |
| Emulsion | No data available |
| | |

| | EU CLP | |
|----|---|--|
| | Ethylene-vinyl acetate copolymer | No data available |
| | Water | No data available |
| | Rosin | No data available |
| | Emulsion | No data available |
| Ge | erm cell mutagenicity | |
| | Ethylene-vinyl acetate copolymer | No data available |
| | Water | Not Applicable |
| | Rosin | Microbial return mutation test result Negative |
| | Emulsion | No data available |
| Re | productive toxicity | |
| | Ethylene-vinyl acetate copolymer | No data available |
| | Water | Not Applicable |
| | Rosin | No data available |
| | Emulsion | No data available |
| Sp | ecific target organ toxicity (single expo | osure) |
| | Ethylene-vinyl acetate copolymer | No data available |
| | Water | Not Applicable |
| | Rosin | No data available |
| | Emulsion | No data available |
| Sp | ecific target organ toxicity (repeated e | xposure) |
| | Ethylene-vinyl acetate copolymer | No data available |
| | Water | Not Applicable |
| | Rosin | No data available |
| | Emulsion | No data available |
| As | piration hazard | |
| | Ethylene-vinyl acetate copolymer | No data available |
| | Water | Not Applicable |
| | Rosin | No data available |
| | Emulsion | No data available |
| | | |

12. Ecological information

| A. Aquatic and terrestrial ecotoxicity | | | | | |
|--|----------------------------------|------------------------|--|--|--|
| | - Fish | | | | |
| | Ethylene-vinyl acetate copolymer | No data available | | | |
| | Water | No data available | | | |
| | Rosin | LC50 > 400 mg/ℓ 96 hr | | | |
| | Emulsion | No data available | | | |
| - Shellfish | | | | | |
| | Ethylene-vinyl acetate copolymer | No data available | | | |
| | Water | No data available | | | |
| | Rosin | EC50 259 mg/l 48 hr | | | |
| | Emulsion | No data available | | | |
| - Birds | | | | | |
| | Ethylene-vinyl acetate copolymer | No data available | | | |
| | Water | No data available | | | |
| | Rosin | EC50 > 1000 mg/ℓ 72 hr | | | |
| | Emulsion | No data available | | | |
| | | | | | |

B. Persistence and degradability

| b. Foroiotorioo and dogradability | |
|--|--|
| - Persistence | |
| Ethylene-vinyl acetate copolymer | Not Applicable |
| Water | log Kow -1.38 |
| Rosin | log Kow< 1.5 |
| Emulsion | No data available |
| - Resolvability | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | No data available |
| Rosin | No data available |
| Emulsion | No data available |
| C. Bioaccumulative potential | |
| - Concentration | |
| Ethylene-vinyl acetate copolymer | 112 ug/L 2.1 hour(s) BCF (Residue) Duckweed (Lemna minor) 60 ug/L. |
| Water | No data available |
| Rosin | No data available |
| Emulsion | No data available |
| - Bio resolvability | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | No data available |
| Rosin | No data available |
| Emulsion | No data available |
| D. Mobility in soil | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | No data available |
| Rosin | No data available |
| Emulsion | No data available |
| E. Other adverse effects | |
| Ethylene-vinyl acetate copolymer | No data available |
| Water | No data available |
| Rosin | No data available |
| Emulsion | No data available |
| 13. Disposal considerations | |
| A. Disposal method | Dispose of contents and container in accordance with local regulations. |
| B. Disposal precaution | Dispose of contents container according to the regulations. |
| 14. Transport information | |
| A. Land transport(USDOT) | Not classified as a dangerous good under transport regulations |
| B. Sea transport(IMDG) | Not classified as a dangerous good under transport regulations |
| C. Air transport(IATA/ICAO) | Not classified as a dangerous good under transport regulations |
| D. TRANSPORT Notice | Store at room temperature not to freeze because it is a water-based product. |
| 15. Regulatory information | |
| A. Industrial Safety and Health Act | No data available |
| B. Chemical Control Act | No data available |
| C. Dangerous Material Safety Control Act | Not Applicable(Not regulated as a hazardous material) |
| D. Wastes Management Act | Designated Wastes |

E. Other requirements in domestic and other countries

- Domestic regulation

Persistent Organic Pollutant Control Act

| Ethylene-vinyl acetate copolymer | Not Applicable |
|-------------------------------------|----------------|
| Water | Not Applicable |
| Rosin | Not Applicable |
| Emulsion | Not Applicable |
| - Other countries | |
| USA(OSHA) | |
| Ethylene-vinyl acetate copolymer | Not Applicable |
| Water | Not Applicable |
| Rosin | Not Applicable |
| Emulsion | Not Applicable |
| USA(CERCLA) | |
| Ethylene-vinyl acetate copolymer | Not Applicable |
| Water | Not Applicable |
| Rosin | Not Applicable |
| Emulsion | Not Applicable |
| USA(EPCRA 302) | |
| Ethylene-vinyl acetate copolymer | Not Applicable |
| Water | Not Applicable |
| Rosin | Not Applicable |
| Emulsion | Not Applicable |
| USA(EPCRA 304) | |
| Ethylene-vinyl acetate copolymer | Not Applicable |
| Water | Not Applicable |
| Rosin | Not Applicable |
| Emulsion USA(EPCRA 313) | Not Applicable |
| Ethylene-vinyl acetate copolymer | Not Applicable |
| Water | Not Applicable |
| Rosin | Not Applicable |
| Emulsion | Not Applicable |
| USA (Rotterdam Convention material) | |
| Ethylene-vinyl acetate copolymer | Not Applicable |
| Water | Not Applicable |
| Rosin | Not Applicable |
| Emulsion | Not Applicable |
| USA (Stockholm Convention material) | |
| Ethylene-vinyl acetate copolymer | Not Applicable |
| Water | Not Applicable |
| Rosin | Not Applicable |
| Emulsion | Not Applicable |
| USA (Substance Montreal Protocol) | |
| Ethylene-vinyl acetate copolymer | Not Applicable |
| Water | Not Applicable |
| Rosin | Not Applicable |
| Emulsion | Not Applicable |
| EU (Classification) | |
| Ethylene-vinyl acetate copolymer | Not Applicable |

| | Water | Not Applicable |
|----|----------------------------------|----------------|
| | Rosin | Not Applicable |
| EU | Emulsion (Risk Phrases) | Not Applicable |
| | Ethylene-vinyl acetate copolymer | Not Applicable |
| | Water | Not Applicable |
| | Rosin | Not Applicable |
| EU | Emulsion (Safety Phrases) | Not Applicable |
| | Ethylene-vinyl acetate copolymer | Not Applicable |
| | Water | Not Applicable |
| | Rosin | Not Applicable |
| | Emulsion | Not Applicable |

16. Other information

A. Information source and references

Source of data : Korea Occupational Safety and Health Agency (KOSHA)>

Ethylene-vinyl acetate copolymer Water NLM Rosin IUCLID(Skin corrosive/irritant) IUCLID(Serious eye damage/eye irritation) IUCLID(Skin sensitization) IUCLID(Germ Cell Mutagenicity) IUCLID(Fish) IUCLID(Shellfish) IUCLID(Birds) IUCLID(Persistence)

| B. Issuing date | November 27, 2017 |
|-----------------------------|-------------------|
| C. Revision number and date | 0,2017-11-27 |

D. Others