

MATERIAL SAFETY DATA SHEET

DEAHEUNG CHEMICAL CO., LTD. www.dhcbond.co.kr



| Product Name | HD-T(N) |
|--|---|
| | |
| 1. Product and Company Identification | |
| A. Product Name | HD-T(N) |
| B. Recommended use of the chemical and restrictions on use | |
| - Recommended use of the chemical | Bond the Plastic Sheet, Form |
| - Restrictions on use of the product | N/A |
| C. Manufacturer/Supplier/Distributor Information | |
| - Name | DAEHEUNG CHEMICAL CO., LTD. |
| - Address | 68, Sandan-ro 64beon-gil, Pyeongtaek-si, Gyeonggi-do, Korea |
| - Emergency phone number | 82-31-668-1424 |
| 2. Hazards identification | |
| A. Hazard Risk Classification | Flammable Liquid : Category 3 |
| | Serious eye damage / Lrritation : category 1 |
| | Germ cell mutagenicity : categories 2 |
| | Reproductive Toxicology : Category 1B |
| | Target Organ Toxicity (Single Exposure) : Category 1 |

Target Organ Toxicity (Repeated Exposure) : Category 1

B. Label elements including precautionary statements

- Symbol



| - Signal Word | Danger |
|---------------------------|--|
| - Hazard Risk Statement | H226 - Flammable liquid and vapour. |
| | H318 Causes serious eye damage |
| | H360 May damage fertility or the unborn child |
| | H370 Causes damage to organs |
| | H372 Causes damage to organs through prolonged or repeated exposure |
| - Precautionary Statement | |
| Prevention | P201 Obtain special instructions before use |
| | P202 Do not handle until all safety precautions have been read and understood |
| | P210 Keep away from heat/sparks/open flames/hot surfaces - No smoking |
| | P233 Keep container tightly closed |
| | P240 Ground/bond container and receiving equipment |
| | P241 Use explosion-proof electrical/ventilating/light//equipment |
| | P242 Use only non-sparking tool |
| | P243 Take precautionary measures against static discharge |
| Prevention | P260 Do not breathe dust/fume/gas/mist/vapours/spray |
| | P264 Wash thoroughly after handling |
| | P270 Do not eat, drink or smoke when using this product |
| | P280 Wear protective gloves/protective clothing/eye protection/face protection |

| P308+P313 IF exposed or concerned : Get medical advice/attention P310 Immediately call a POISON CENTER or doctor/physician P314 Get Medical advice/attention if you feel unwell P321 Specific treatment (on this label) P370+378 In case of fire: Use alcohol foam, carbon dioxide or water spray for extinction Storage P403+P235 Store in a well ventilated place. Keep cool. P405 Store locked up | | |
|---|----------|---|
| Remove contact lenses if present and easy to do - continue rinsing P308+P311 IF exposed or concerned: Call a POISON CENTER/ doctor/physicial P308+P313 IF exposed or concerned: Get medical advice/attention P310 Immediately call a POISON CENTER or doctor/physician P314 Get Medical advice/attention if you feel unwell P321 Specific treatment (on this label) P370+378 In case of fire: Use alcohol foam, carbon dioxide or water spray for extinction Storage P403+P235 Store in a well ventilated place. Keep cool. P405 Store locked up P405 Store locked up | Response | |
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| extinction Storage P403+P235 Store in a well ventilated place. Keep cool. P405 Store locked up | | P321 Specific treatment (on this label) |
| P405 Store locked up | | |
| | Storage | P403+P235 Store in a well ventilated place. Keep cool. |
| Disposal P501 Dispose of contents/container to … | | P405 Store locked up |
| | Disposal | P501 Dispose of contents/container to … |

C. Other Hazard Risk which are not included in the classification criteria (e.g. dust explosion hazard)

| N,N-DIMETHYLFORMAMIDE | |
|-----------------------|-------------------|
| Health | 2 |
| Fire | 2 |
| Reactivity | 0 |
| URETHANE PREPOLYMER | |
| Health | No data available |
| Fire | No data available |
| Reactivity | No data available |

3. Composition/Information on ingredients

| Chemical Name | Other name | CAS number | Content(%) |
|-----------------------|-----------------------|------------|------------|
| N,N-DIMETHYLFORMAMIDE | N-formyldimethylamine | 68-12-2 | 5~15 |
| | Dimethyl formamide | | |
| URETHANE PREPOLYMER | | 9009-54-5 | 75~85 |

| 4. First aid measures | |
|--|--|
| A. Eye contact | IF IN EYES: Wash carefully with water for several minutes. Remove contact lenses, if possible. Easy to do. |
| | If eye irritation persists, Consult a physician if irritation persists. |
| B. Skin contact | Skin (or hair): Take off immediately all contaminated clothing or remove the Keep. Rinse skin with water / shower. |
| | If skin irritation occurs, obtain medical advice Keep |
| | Wash skin with soap and water |
| C. Inhalation | Excessive dust, or fumes when exposed to clean air removed by coughing or other symptoms and Seek medical attention if you have. |
| D. Ingestion | Do not induce vomiting. If swallowed, rinse mouth with water (only if the person is conscious). |
| | Seek immediate medical advice. |
| E. Indication of immediate medical attention and notes for physician | Medical personnel are aware of the material and to take precautions to protect. |

5. Fire-Fighting measures

A. Suitable (and unsuitable) extinguishing media

Water spray, foam, dry powder

When to do Fire-Fighting, use dry sand or earth.

B. hazards arising from the chemical (e.g. nature of any hazardous combustion products)

Highly flammable liquid and vapor.

Vapors may form explosive mixtures with air.

The steam explosion hazard at Indoor, outdoor, drain.

C. Special protective equipment and precautions for fire-fighters

In case of fire: Wear self-contained breathing apparatus.

Cool tanks/drums with water spray/remove them into safety.

| 6. Accidental release measures | | |
|--|--|--|
| | the water enrow/atream to protect personnal and to each and approved | |
| A. Personal precautions, protective equipmer and emergency procedures | t Use water spray/stream to protect personnel and to cool endangered containers. | |
| | Remove product from area of fire. | |
| | Wear suitable protective clothing, gloves and eye/face protection. | |
| | Stop leak if safe to do so. Remove all sources of ignition. | |
| | In case of fire: Wear selfcontained breathing apparatus. | |
| | Evacuate unnecessary personnel. Remove all sources of ignition. Stop leak if safe to do so. Eliminate leaks immediately. | |
| B. Environmental precautions and protective | procedures | |
| | Avoid release to the environment | |
| | Waterways, sewers, basements, and Prevent entry into confined spaces. | |
| C. Methods and materials for containment and cleaning up | | |
| | Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). | |
| | Collect in closed containers for disposal. | |
| | Dispose of this material and its container to hazardous or special waste collection point. | |
| 7. Handling and storage | | |
| A. Precautions for safe handling | Do not handle until all safety precautions Read and understand all safety precautions. | |
| | Wear suitable chemical resistant gloves, safety goggles, dust mask and other protective clothing. | |
| | Use in the well-ventilated areas. Prevent build-up electrostatic charge(by grounding). | |
| | Shower and eye bath. Keep away from acidic material. | |
| | Be careful to high temperatures. | |
| B. Conditions for safe storage (including any incompatibilities) | Store in its original container in a cool environment, keep away from heat, spark, and open flame. Ground containers during storage and transfer operations to avoid static spark. | |
| | ldeal storage temp. range fore ease of handling is $10 \sim 27^\circ C$ | |
| | Keep away from heat/sparks/open flames/hot surfaces No smoking. | |

8. Exposure controls & personal protection

A. Control parameters (e.g. occupational exposure limit values, biological limit values)

| N,N-DIMETHYLFORMAMIDE | TWA – 10ppm 30mg/m ³ (Skin) No data available |
|---------------------------|---|
| URETHANE PREPOLYMER | NO data avaliable |
| - ACGIH limit values | |
| N,N-DIMETHYLFORMAMIDE | TWA 10 ppm |
| URETHANE PREPOLYMER | No data available |
| - Biological limit values | |
| N,N-DIMETHYLFORMAMIDE | 15 mg/L, 40 mg/L |

| URETHANE PREPOLYMER | No data available |
|-------------------------------------|--|
| B. Appropriate engineering controls | Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Provide adequate ventilation. |
| C. Personal protective equipment | |
| - Respiratory protection | The filter class must be suitable for the maximum contaminant concentration(gas/vapour/aerosol/particulates) that may arise when handling the product. |
| - Respiratory protection | If the concentration is exceeded, closed-circuit breathing apparatus must be used!. |
| | In case of fire: Wear self contained breathing apparatus. |
| - Eye protection | Wear eye protection/face protection. |
| - Hands protection | Wear proper chemical resistant gloves. |
| - Body protection | Wear proper Protective clothing. |

9. Physical and chemical properties

| A. Appearance | |
|--|--|
| Physical state | viscous liquid |
| Color | Dark brown |
| B. Odour | A unique smell |
| C. Odour threshold | No data available |
| D. pH | No data available |
| E. Melting point/freezing point | No data available |
| F. Initial boiling point and boiling range | 153 °C |
| G. Flashing point | 58 °C (c.c.) |
| H. Evaporation rate | No data available |
| I. Flammability(solid, gas) | No data available |
| J. Upper/lower flammability or explosive | No data available |
| K. Vapor pressure | No data available |
| L. Solubility | Not soluble in water |
| M. Vapor density | No data available |
| N. Relative density | 1.10±0.05 |
| O Partition coefficient:n-octanol/water | No data available |
| P. Auto-ignition temperature | 445 °C |
| Q. Decomposition temperature | No data available |
| R. Viscosity | 400±100 첸 |
| S. Formula mass | No data available |
| | |
| 10. Stability and reactivity | |
| A.Chemical stability and possibility of hazardous reactions | Stable under normal conditions |
| | Highly flammable liquid and vapor |
| B. Conditions to avoid | Avoid the fire, spark, flame, and other ignition sources |
| | The fume has an explosive characteristic. |
| | Avoid the overheating of container. |
| C. Incompatible materials | flammable material |
| D. Hazardous decomposition products | CO, CO ₂ , nitrogen compounds |
| 11. Toxicological information | |
| A. Information on the likely routes of | No data available |
| B. Health hazards information | |
| | |

- Acute toxic

| Oral | | |
|--------------------|--|---|
| | N,N-DIMETHYLFORMAMIDE | LD50 2800 mg/kg Rat |
| | URETHANE PREPOLYMER | No data available |
| Inha | lation | |
| | N,N-DIMETHYLFORMAMIDE | Vapor LC50 9400 mg/m³ 2 hr Mouse |
| | URETHANE PREPOLYMER | No data available |
| Dern | | LD50 4720 mg/kg Rabbit |
| | | No data available |
| | URETHANE PREPOLYMER corrosive/irritant | |
| | N,N-DIMETHYLFORMAMIDE | Weak stimulation (Human) |
| | URETHANE PREPOLYMER | No data available |
| - Serio | ous eye damage/eye irritation | |
| | N,N-DIMETHYLFORMAMIDE | Severe irritation (Rabbit) |
| | | No data available |
| | biratory sensitization | |
| | N,N-DIMETHYLFORMAMIDE | No data available |
| | URETHANE PREPOLYMER | No data available |
| – Skin | sensitization | |
| | N,N-DIMETHYLFORMAMIDE | No data available |
| | URETHANE PREPOLYMER | No data available |
| – Carc IAR | inogenicity | |
| | | 3 |
| | N,N-DIMETHYLFORMAMIDE URETHANE PREPOLYMER | 3 |
| ACC | | |
| | N,N-DIMETHYLFORMAMIDE | A4 ; Not Classifiable as a Human Carcinogen |
| | URETHANE PREPOLYMER | No data available |
| NTF |) | |
| | N,N-DIMETHYLFORMAMIDE | No data available |
| EU | URETHANE PREPOLYMER | No data available |
| | OLF N.N-DIMETHYLFORMAMIDE | No data available |
| | | No data available |
| | cell mutagenicity | |
| | N,N-DIMETHYLFORMAMIDE | In vivo somatic cell mutagenicity test postive |
| | URETHANE PREPOLYMER | No data available |
| Repro | ductive toxicity | |
| | N,N-DIMETHYLFORMAMIDE | * Notice of Ministry of Employment and Labor 1B (korea) |
| | URETHANE PREPOLYMER | No data available |
| Speci exposure) | fic target organ toxicity (single | |
| | N,N-DIMETHYLFORMAMIDE | In humans, after eating disorders, vomiting, abdominal, lumbar, and thigh pain and symptoms disappear, fibrosis of the liver and hypertrophy of the lining of the lungs in experimental animals |
| | URETHANE PREPOLYMER | No data available |
| | fic target organ toxicity (repeated | |
| exposure) | | Hepatocyte hypertrophy, acute hepatocellular injury, elevation of SGPT and SGOT |
| | | activity, and pathological changes in the liver of young animals were observed in |

N,N-DIMETHYLFORMAMIDE

Hepatocyte hypertrophy, acute hepatocellular injury, elevation of SGPT and SGOT activity, and pathological changes in the liver of young animals were observed in experimental animals

URETHANE PREPOLYMER No data available Aspiration hazard No data available

| 12. Ecological information | |
|---|---|
| A. Aquatic and terrestrial ecotoxicity | |
| - Fish | |
| N,N-DIMETHYLFORMAMIDE | LC50 7100 mg/l 96 hr Lepomis macrochirus |
| URETHANE PREPOLYMER | No data available |
| – Shellfish | |
| N,N-DIMETHYLFORMAMIDE | EC50 4500 mg/ℓ 48 hr Daphnia magna |
| URETHANE PREPOLYMER | No data available |
| – Bird | |
| N,N-DIMETHYLFORMAMIDE | EC50 > 500 mg/l 96 hr Scenedesmus subspicatus |
| | No data available |
| B. Persistence and degradability | |
| – Persistence | log Kow -0.87 |
| N,N-DIMETHYLFORMAMIDE | No data available |
| URETHANE PREPOLYMER C. Bioaccumulative potential | No data available |
| - Potential | |
| N.N-DIMETHYLFORMAMIDE | BCF 0.3 ~ 1.2 |
| | No data available |
| - Biodegradable | |
| N,N-DIMETHYLFORMAMIDE | 100 (%) 14 day |
| URETHANE PREPOLYMER | No data available |
| D. Mobility in soil | No data available |
| E. Other adverse effects | No data available |
| | |
| 13. Disposal considerations | |
| A. Disposal method | Destroy the product by incineration |
| B. Disposal precaution | Destroy the product by incineration |
| | |
| 14. Transport information | |
| A. UN number | 1133 |
| B. UN proper shipping name | ADHESIVES containing flammable liquid |
| C. Transport hazard class: | 3 |
| | |

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or conveyance either within or outside their premises:

| F-E, | S-D |
|------|-----|
|------|-----|

No data available

|||

D. Packing group (if applicable)

E. Marin pollution (yes/no)

| 15. Regulatory information | |
|-------------------------------------|--|
| A. Industrial Safety and Health Act | |
| N,N-DIMETHYLFORMAMIDE | Toxic substances to be managed |
| | Working environment Target material (measurement period: 6 months) |
| | Special medical examination subject substance (diagnosis period: 6 months) |
| | Exposure standard setting substance |

| | Setting substance of tolerance standard |
|--|--|
| URETHANE PREPOLYMER B. Toxic Chemical Control Act | No data available |
| N.N-DIMETHYLFORMAMIDE | Toxic substance |
| | No data available |
| C. Dangerous Material Safety Control Act | The 4th type, the 2st petroleum type 2000 ℓ |
| D. Wastes Management Act | Designated Wastes |
| E. Other requirements in domestic and other | countries |
| – Domestic | Not Applicable. |
| - Other countries | |
| CERCLA | |
| N,N-DIMETHYLFORMAMIDE | 45.3599 kg 100 lb |
| URETHANE PREPOLYMER | Not Applicable. |
| EPCRA 302 | Not Applicable. |
| EPCRA 304 | Not Applicable. |
| EPCRA 313 | |
| N,N-DIMETHYLFORMAMIDE | Applicable. |
| URETHANE PREPOLYMER | Not Applicable. |
| Rotterdam Convention on material | Not Applicable. |
| Stockholm Convention on material | Not Applicable. |
| The Montreal Protocol on Substances | Not Applicable. |
| EU regulations | |
| N,N-DIMETHYLFORMAMIDE | Repr. Cat. 2; R61Xn; R20/21Xi; R36 |
| URETHANE PREPOLYMER | Not Applicable. |
| EU regulations | |
| N,N-DIMETHYLFORMAMIDE | R61, R20/21, R36 |
| URETHANE PREPOLYMER | Not Applicable. |
| EU regulations | |
| N,N-DIMETHYLFORMAMIDE | S53, S45 |
| URETHANE PREPOLYMER | Not Applicable. |
| | |

16. Other information

| A. Information source and references | | |
|---|--------------|--|
| Source of data : Korea Occupational Safety and Health Agency (KOSHA)> | | |
| B. Issuing date | 2014-03-07 | |
| C. Revision number and date | 1,2017-11-28 | |
| D. others | | |

○ Source of data : Korea Occupational Safety and Health Agency (KOSHA)>