

G-5250

Chloroprene Rubber Adhesive

**DAEHEUNG CHEMICAL**

G-5250 is a synthetic rubber base adhesive, which is excellent bonding strength. This adhesive is used to bond the wood, rubber, metal, plastics etc.

1. Uses

- General Industrial universal
- Rubber, Paper, Wood, Plastic, Metal, Glass or rock wool insulation etc.

2. Characteristics

- Excellent in initial bonding strength and final bonding strength.
- Excellent in heat resistance and water resistance.
- Depositing a porous material, even for excellent adhesion performance.
- Good workability.

3. Physical properties

Properties	Value
Main component	Chloroprene rubber
Color	Light yellow & viscous liquid
Solvents	Toluene & mixed solvents
Specific gravity	0.90±0.05 g/cm ³ (at 20 °C)
Solid contents	25±1 % (at 105±5 °C x 3hr)
Open time	5~20 min (at 20 °C)
Viscosity	10,000~11,000 cps (at 20 °C, RION VT-04 #1)
Shelf life	9 months in unbroken package under dry and cool condition

4. How to use

- Remove all dirt, grease, water and rust from the bonding surface before applying
- Apply it both surface by using spray gun and dry 5~20 min, and joint and press then tightly
 - Applying amount: 120~200 g/m²
 - Work tools: Brush, Hera, Spatula, Roll etc.
 - Press pressure: 5~10 kg/cm²
 - Press time: 2~5 sec

5. Caution

- Avoid direct rays of the sun and keep in cool and dry place.
- Keep out of reach of children.
- Keep it away from the fire.
- Ventilation the room well because of containing solvent.
- Don't use except for the original purpose.

6. Packaging

- 1kg C/N

Please contact us for further information or see Material Safety Data Sheet (MSDS) for this product.

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